

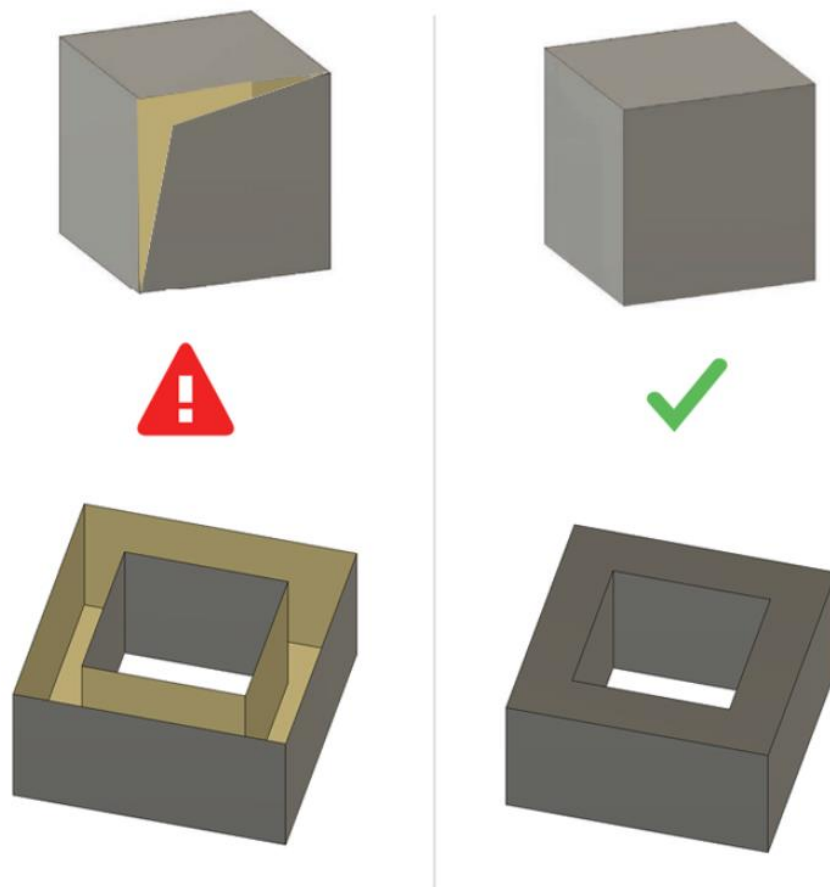
# 3D PRINTING DESIGN GUIDELINES



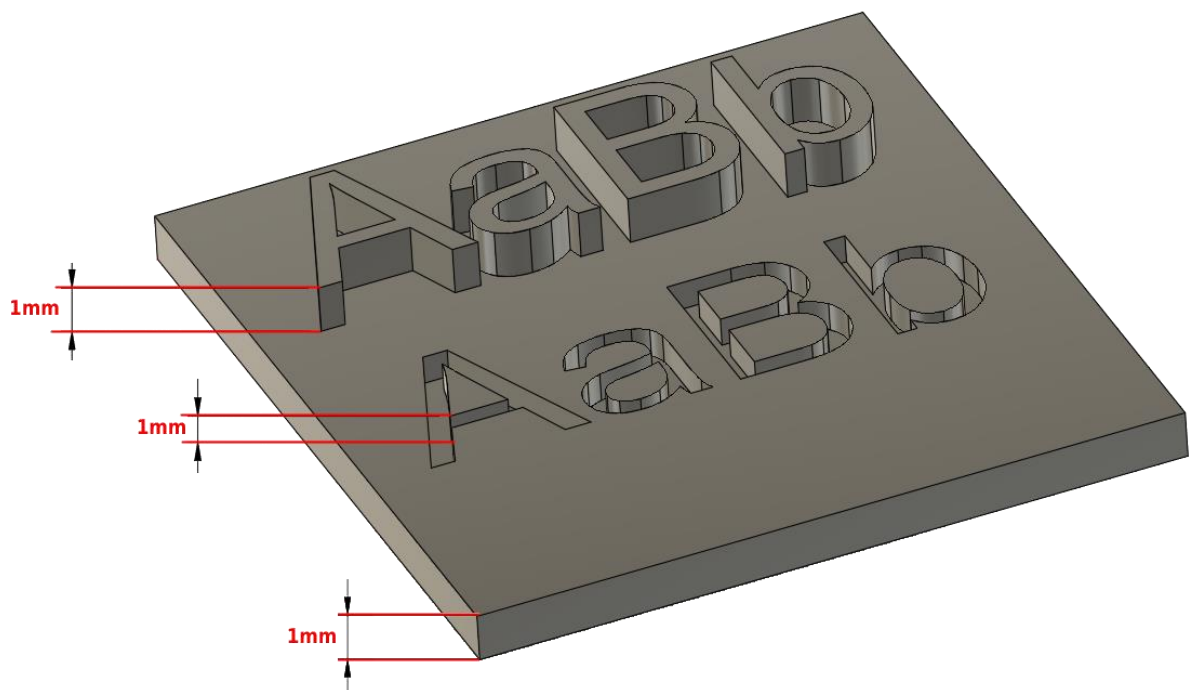
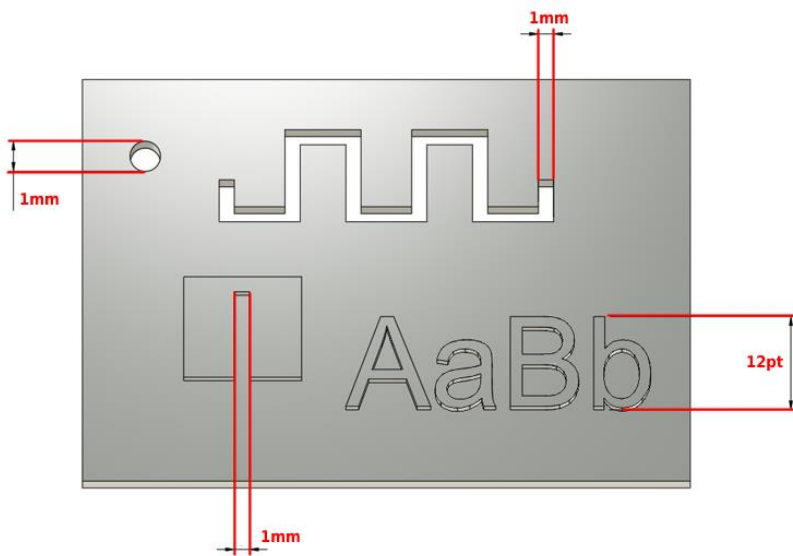
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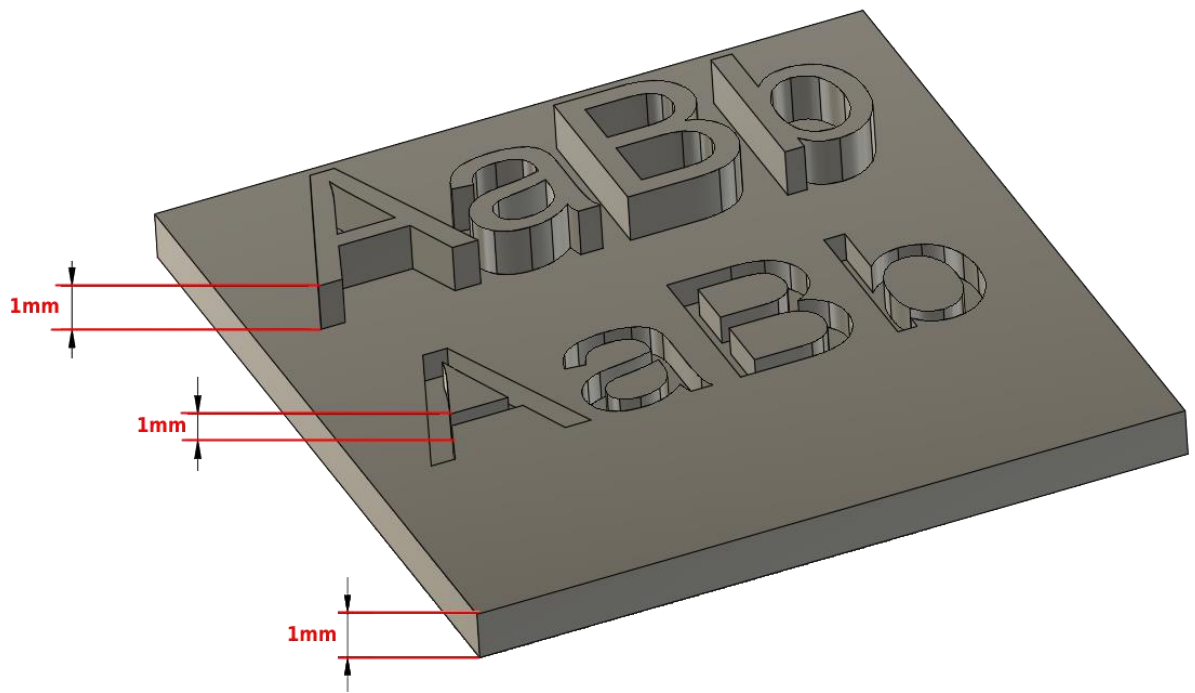
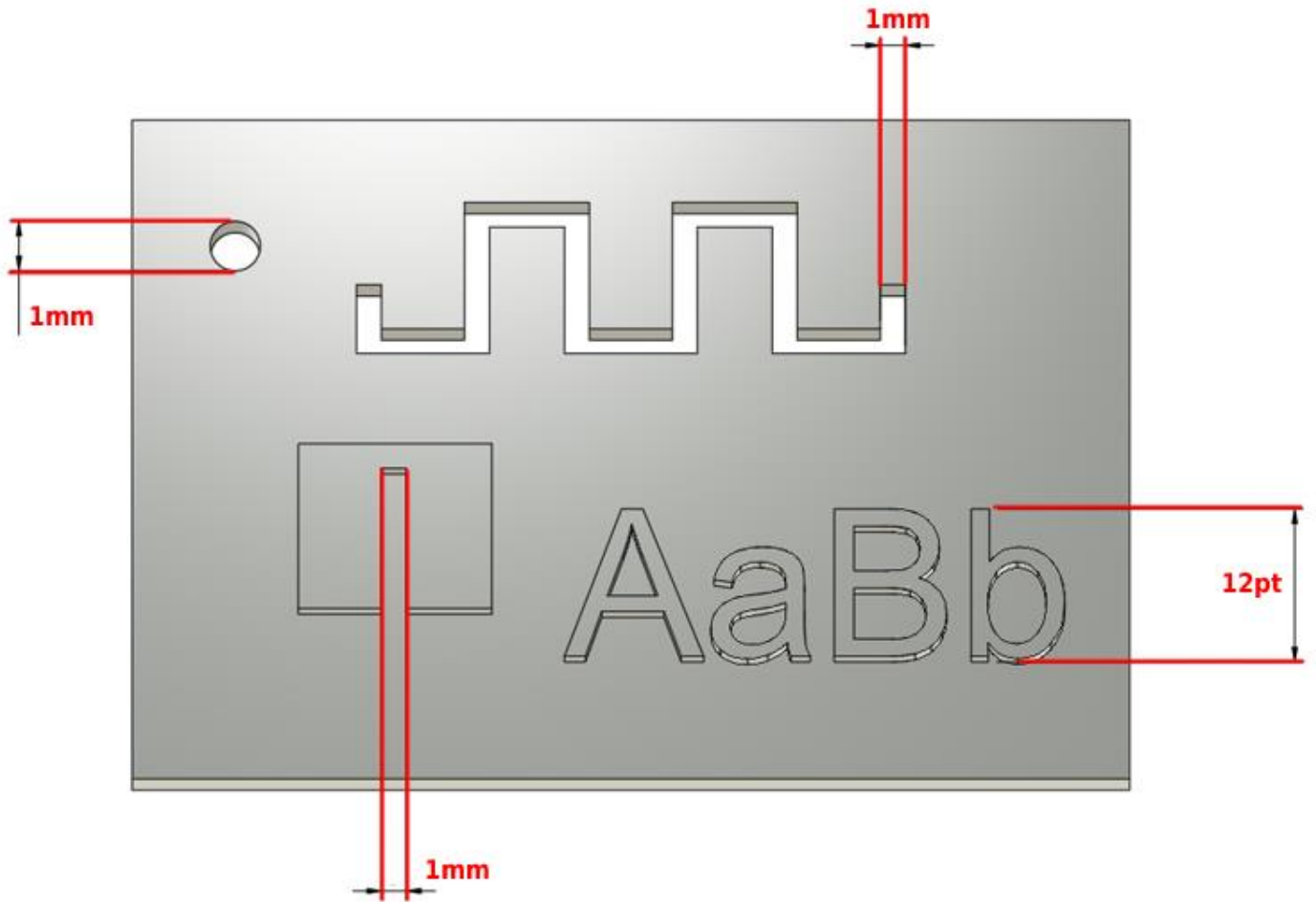
This guide shows which are the guidelines that the 3D model .STL must have to be printed correctly in 4PRINT without incurring errors.

3D models must be closed correctly; all the surfaces must be joined in one, so as to generate a model without imperfections.



Minimum values	mm
Slit between walls	1mm
Printable feature or detail	1mm width/ thickness
Hole diameter	1mm
Shaft diameter	1mm
Printable font	12 pt
Clearance	1mm
Embossings/Debossings	1mm







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